

Front Coilover Sleeve Conversions kit

Part #2320000, 2320001 front coilover sleeve conversion kit

Cars applicable:

911/912/930/914 65-89 with Bilstein struts with late wiper seal holder - 62mm diameter, 38mm height

Parts list		
Qty	Item	
2	Extended upper perch	
2	Seat bearing kit	
2	Strut shortening wiper	
2	Threaded sleeve	
2	Lower perch	
2	No-weld sleeve base	

Tools Required:

Cutoff wheel or hacksaw

Grinding wheel

Mallet

Kit allows the conversion of smooth-body struts (50-50.5 mm diameter) to accept height-adjustable coilover springs.

Not included:

Springs, dividers, helper springs, brake support kit. Available separately from Elephant Racing.

Remove the wiper seal holder from the struts by tapping them off.

Cut off brake line support and brake pad sensor support if present.

Grind smooth the remaining welds flush with the strut body.

Install parts in the sequence shown at right.

Slide the No-weld bases down till they bottom against the spindle collar.

Slide on the threaded sleeves.

Thread on the lower perch.

Press on the Strut-shortening wipers.

Install springs and dividers (not included with kit).

Install Seat bearing kit.

Install Extended upper perch.

Brake line support bracket kit, Main springs, Helper springs, and dividers are available separately.

Adjusting:

Jack car to relax spring tension. Loosen clamping screw in Lower perch.

Rotate Lower Perch to desired height. Tighten set screw to 5 ft/lbs

